

# BROWN & WATSON COMPANY, INC.

DBA: BUTLER SAND - HOWARD SAND

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## **A General Description of our Sand Production Process**

Butler Sand Company is a leading producer of premium quality construction sand and golf course sand products.

Our sand is Natural Sand and is almost entirely composed of silica quartz.

Found in surface alluvial deposits, it is an unconsolidated material extracted from an open pit surface mine. The sand is mined hydraulically, pumped to our plant as a slurry, screened and sized according to regulatory specifications, washed to remove silt, clay, and organic material, and then stockpiled for delivery. The bulk of our source water comes from an open pit. Water used in the operation flows to a sediment pond, which is itself a former sand pit. As the water flows into the sediment pond silt and clay settle out and clean water flows to the far side where it falls by gravity through an overflow pipe back into the source pond where its journey began. Through this process, the water is recycled again and again. An added benefit to this process is that an old sand pit is refilled and reclaimed with minimal effort.